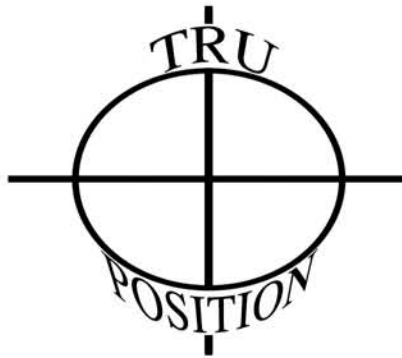


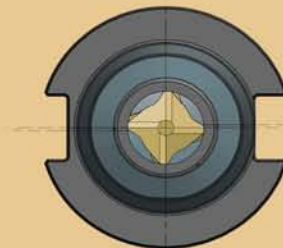
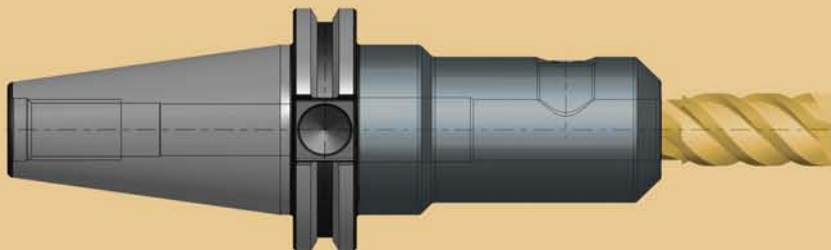
# The Briney Advantage:

Your Value Added Partner  
In Manufacturing

## TRU POSITION TOOLHOLDING



Side Lock End Mill Adapter runout reduced  
to .0002" - after clamping.



.0002" T.I.R.  
at 4-times  
length to  
diameter ratio

The Briney Tru Position concept. A special eccentric grinding technique reduces runout in all Briney end mill holders to .0002" from .0008" typical in other holders.

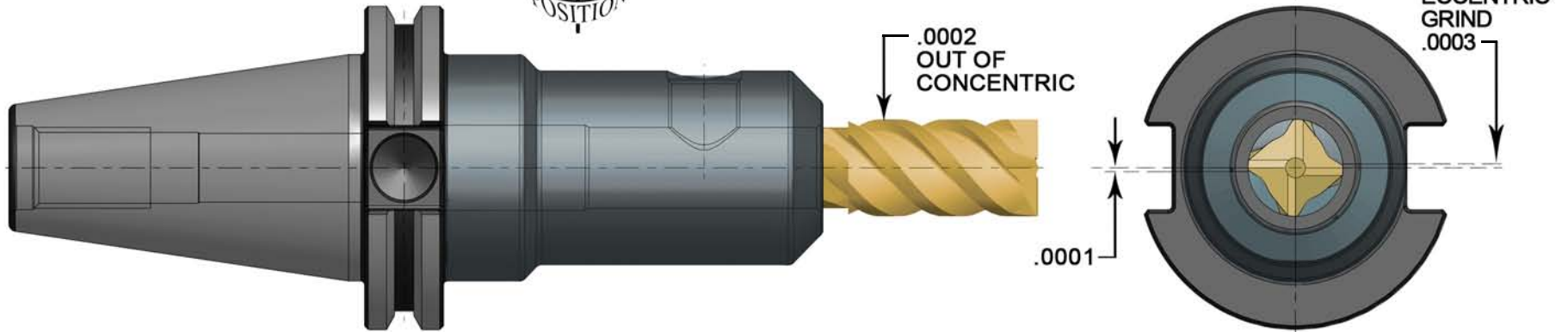
### Check the advantages:

- Twice the tool life you can get with any other end mill holder, plus half of the tooling replacement expense because tools last longer.
- Fewer passes to mill slots because of improved on-center rotation, saving time and improving machining quality.
- Less runout for more even chip load and a lot less chatter.
- Priced competitively with the holders you're using now.

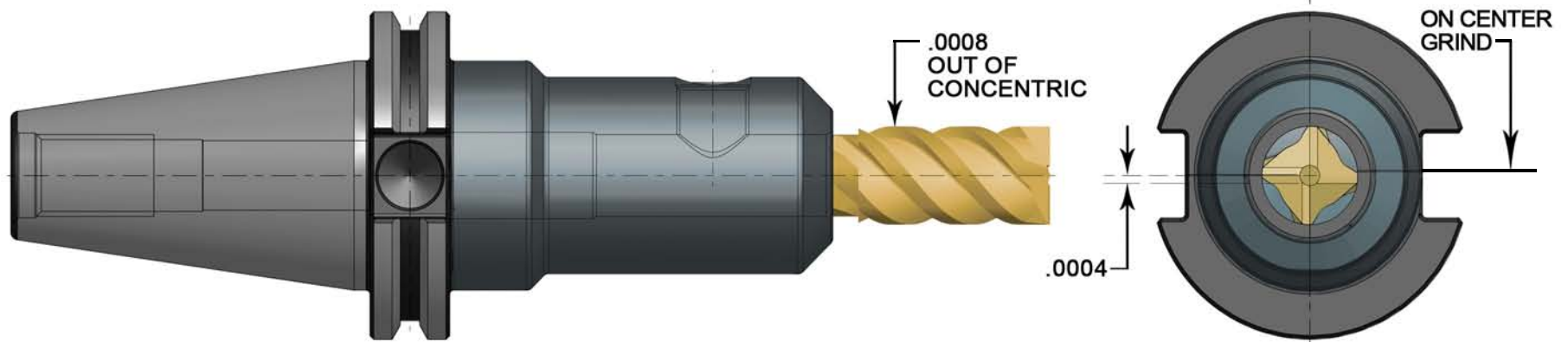
**Briney**  
Tooling Systems

Briney Tooling Systems - A Gemini Group Company  
700 E. Soper Rd., Bad Axe, MI 48413 ☎ 800-752-8035 • [www.brineytooling.com](http://www.brineytooling.com)  
Email: [briney@geminigroup.net](mailto:briney@geminigroup.net)

## Briney Tru Position Tooling



## Standard on Center Bore Tooling



### Briney Tru Position Tooling

Inside Diameter	1.0001
Endmill Diameter	.9997
Clearance	.0004
Briney Eccentric Bore	.0003
Clearance Total	.0001
Out of Concentric	.0002

### Standard on Center Bore Tooling

Toolholder Bore Diameter	1.0001
Endmill Diameter	.9997
Clearance	.0004
On Center Bore	.0000
Clearance Total	.0004
Out of Concentric	.0008